

## CLAIMS

1. A method of refilling ink in an ink cartridge for an inkjet printer; the method comprising:

5 (S1) a step to remove a vinyl cover which is covered on an ink injecting hole formed on one side of the main body of said ink cartridge;

(S2) a step to insert a rubber cork into said open ink injecting hole;

(S3) a step to form an ink bubbles discharging hole on a predetermined position of a cover of said ink cartridge which covers said main body of said  
10 ink cartridge;

(S4) a step to slowly inject ink into said ink cartridge after inserting a needle of an ink injector into said rubber cork which is inserted into said ink injecting hole and; and

(S5) a step to extract said ink injector from said rubber cork after  
15 sealing said ink bubbles discharging hole formed on said cover with a predetermined sealing cork and.

2. The method as claimed in claim 1, the step (S5) to seal the ink bubbles discharging hole is performed at the time when the ink is fully  
20 refilled in the ink cartridge and it is discharged to the outside.